Shaft Cutting Table

The shaft cutting table can be used to cut both tips and butts of steel and graphite iron shafts. One can either drill two holes through the end plate and bolt the cutter to a 14” or larger cut off saw (not included) or one can clamp the table to the saw base and remove it after each use. Allow 1/4” to 3/8” clearance from the end plate to the saw blade.

To begin, measure and mark the tip to be cut on the longest iron shaft. Place the tip in the lower end plate, lining up the mark with the saw blade. Lock down the holding screw in the slide plate, then place the remaining shafts in the lower holes of the holding plate and butt the other end of the shafts again the slide plate stops. Keeping the shafts against the stops on the end plate, hold down firmly and make the cut. This will provide a 1/2” tip cut.

Before removing the shafts to cut the butts, mark the number of each shaft 6” to 8” up the butt, then loosen the holding screw and slide the shafts forward. Pull out the longest shaft to be cut and measure the proper length. Place the shaft butt end in the upper hole of the end plate, insert the tip of the shaft through the hole in the slide plate up against the stop line up mark with the saw blade, lock down the slide blade. Then pull all the other shafts and put the butts in the end plate and tips through the holes against the stops in the slide plate. Ensure that the tips are up against the stops and hold down firm to make the cut. This will provide 1/2” steps in the shafts.